

TYPICAL PROPERTY

GRADE 9324 SA,KA(GLS)

*Raw Material BOPP CLEAR FILM Adhesive

Thickness 12micron±3% 12micron±3%

DESCRIPTION Polypropylene film with copolymer adhesive. This film offers economy easy separation and acid-resistant properties.

APPLICATION For one sided finishing applications on soft cover books, brochures, book jacket, box etc.

VALIDITY OF THERMAL LAMINATING FILM
Use film within 10 months after produced.

ENVIRONMENTAL CONDITION WHILE USING
Temperature : 24°C ± 20%
Relative Humidity: 60% ± 16.5%

STORAGE CONDITION
Temperature : 24°C ± 20%
Relative Humidity: 60% ± 16.5%

CONSTRUCTION

Grade	Surface	Thickness (Micron)	Width (mm)	Length (M)	Core Size (in)	Adhesive
9324 SA,KA	Clear	24±6%	STD±3	STD	3 OR 6	Inside

TYPICAL PROPERTY

Properties		9324 SA,KA(GLS)	Unit	Test Method
Tensile Strength	MD	6.8 ± 20%	KG/SQ.MM	ASTM D882
	TD	13.1 ± 20%	KG/SQ.MM	
Elongation	MD	160 ± 20%	%	ASTM D882
	TD	54 ± 20%	%	
Haze	After clearing	3.0 ± 3%	%	ASTM D2457
Gloss	60 Deg.	78.0 ± 3%		ASTM D2457
Heat Shrinkage	MD	3.0 ± 0.5	%	ASTM D1204
	TD	1.6 ± 0.3	%	
Corona	EVA LAYER	44 and over	dyne	ASTM D2578
	OPP SIDE	SA 36 – 38,KA 32	dyne	

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Cosmo Films Korea Co. Ltd.,

