

TYPICAL PROPERTY

GRADE 9327 SA,KA
***Raw Material** BOPP CLEAR FILM
Thickness 12micron±3%
DESCRIPTION Polypropylene film with copolymer adhesive. This film offers economy easy separation and acid-resistant properties.
APPLICATION For one sided finishing applications on soft cover books, brochures, book jacket, box etc.
VALIDITY OF THERMAL LAMINATING FILM
 Use film within 10 months after produced.
ENVIRONMENTAL CONDITION WHILE USING
 Temperature : 24°C ± 20%
 Relative Humidity: 60% ± 16.5%
STORAGE CONDITION
 Temperature : 24°C ± 20%
 Relative Humidity: 60% ± 16.5%

CONSTRUCTION

Grade	Surface	Thickness (Micron)	Width (mm)	Length (M)	Core Size (in)	Adhesive
9327 SA,KA	Clear	27±6%	STD+0-1mm	STD+0-2m	3	Inside

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Properties		9327 SA,KA	Unit	Test Method
Tensile Strength	MD	6.9 ± 20%	KG/SQ.MM	ASTM D882
	TD	13.0 ± 20%	KG/SQ.MM	
Elongation	MD	170 ± 20%	%	ASTM D882
	TD	50 ± 20%	%	
Haze		3.1 ± 3%	%	ASTM D2457
Gloss		80.5 ± 3%		ASTM D2457
Heat Shrinkage	MD	3.4 ± 0.5	%	ASTM D1204
	TD	1.2 ± 0.3	%	
Corona	EVA LAYER	44 and over	dyne	ASTM D2578
	OPP SIDE	SA 36 - 38, KA 32	dyne	

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Cosmo Films Korea Co. Ltd.,

