Thermal Lamination Film
BOPP Matte

Description
It is BOPP based, one side matte and both side treated thermal laminating film. Film has extrusion coated surface with low temp. melting resin, which enables the lamination of film to paper products by heat and pressure.

Features
- Aesthetic matte finish
- Excellent resistance to elongation & tear
- Yellow tint free appearance of roll
- Fibre-tear bond strength with paper
- Excellent bursting during laminated sheet separation
- Matte surface suitable for further finishing like UV spot coating, embossing & hot foil stamping

Applications
- Thermal lamination with all kinds of printed & unprinted paper and paper boards like book covers, posters, magazines, diaries, brochures, manuals, folders, magazines, photo albums etc.

Special Instructions
- Cosmo thermal Matte film can be laminated with the temperature range of 100 to 120 deg C. However the optimum conditions may be selected based on the lamination speed (Dwell time) and dimensional stability.
- Please make sure that the printed surface is well dried before lamination.
- Strongly recommend to handle with care and cleanliness as it may spoil it’s look by rough handling, dust contamination and scratches.
- It is advisable to cool sufficiently one surface before proceeding the lamination to other surface.

Provisional Data Sheet

<table>
<thead>
<tr>
<th>Properties</th>
<th>Units</th>
<th>ASTM # / Test Method</th>
<th>33 PCT-2(MDL)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit Weight</td>
<td>g/m²</td>
<td></td>
<td>28.8</td>
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<tr>
<td>Yield</td>
<td>m²/kg</td>
<td>D - 4321</td>
<td>34.7</td>
</tr>
<tr>
<td>Surface Tension (min.)-</td>
<td></td>
<td></td>
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<tr>
<td>Ex-coated side</td>
<td>dynes/cm</td>
<td>D - 2578</td>
<td>42</td>
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<tr>
<td>un-coated side</td>
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<td></td>
<td>40</td>
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<tr>
<td>Gloss (45°) - Matte side</td>
<td>Gardner</td>
<td>D - 2457</td>
<td>&lt; 10</td>
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<tr>
<td>Lamination Temp.</td>
<td>°C</td>
<td>D - 1204</td>
<td>100 - 120</td>
</tr>
</tbody>
</table>

Disclaimer: The information provided above is based on COSMO FILMS LTD’s conclusive tests, which are indicative only and provided as guidelines. They do not constitute a guarantee of any specific product attributes or the suitability of products for specific applications.

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